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European Technical Assessment

ETA 10/0079
of 26/02/2016

General Part

**Technical Assessment Body issuing the
ETA**

Technický a zkušební ústav stavební Praha, s.p.

Trade name of the construction product

MITECH M

**Product family to which the
construction product belongs**

Product area code: 4
External Thermal Insulation Composite Systems
with rendering on mineral wool MW for the use
as external insulation to walls of buildings
MITECH CHEMIA BUDOWLANA s.c.

Manufacturer

Miłosz i Piotr Szupina
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34-300 Żywiec
Republic of Poland
www.mitech.pl

Manufacturing plant

MITECH CHEMIA BUDOWLANA s.c.
Miłosz i Piotr Szupina
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**This European Technical Assessment
contains**

21 pages including 4 Annexes which form an
integral part of this assessment.

**This European Technical Assessment is
issued in accordance with regulation
(EU) No. 305/2011 on the basis of**

Annex No. 4 Control Plan contains confidential
information and is not included in the European
Technical Assessment when that assessment is
publicly disseminated.

**This European Technical Assessment
replaces**

ETAG 004, edition 2013, used as European
Assessment Document (EAD)

ETA-10/0079 issued on 16/03/2010

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1 TECHNICAL DESCRIPTION OF THE PRODUCT

1.1 Definition and composition of the kit

This product is an ETICS (External Thermal Insulation Composite System) with rendering - a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be mechanically fixed onto a wall. The methods of fixing and the relevant components are specified in the table below. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering system is applied directly to the insulating boards, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles ...) to treat details of ETICS (connections, apertures, corners, parapets, sills ...). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Composition of the ETICS

Table No. 1

| | Components | Coverage (kg/m ²) | Thickness (mm) |
|---|---|--|-------------------|
| Insulation products with associated methods of fixing | Mechanically fixed ETICS with anchors and supplementary adhesive (see Cl. 3.4.5 and Annex No. 2 for possible associations MW/anchors) | | |
| | <ul style="list-style-type: none"> Insulation product: EPS according to EN 13162: 2012 see Annex No. 1 for product characteristics | / | 50 - 220 |
| | <ul style="list-style-type: none"> Supplementary adhesives: <ul style="list-style-type: none"> MITECH KS-W cement based powder requiring addition of water 0.25 l/kg | 3.0 to 4.0 (dry matter) | max. 10 |
| | <ul style="list-style-type: none"> Anchors see Annex No. 2 for individual product characteristics. In addition to the following list. Other anchors can be used provided that they comply with the requirements introduced in the Annex No. 2. | | |
| | <ul style="list-style-type: none"> Ejotharm STR U, STR U 2G plastic screw-in anchors EJOT H1 eco and EJOT H4 eco plastic nailed-in anchors KOELNER TFIX-8M plastic nailed-in anchors KOELNER KI-10, KI-10PA, KI-10M plastic nailed-in anchors | ETA-04/0023 ETA-11/0192 ETA-08/0336 ETA-07/0291 | |

| | Components | Coverage (kg/m ²) | Thickness (mm) |
|-----------------|---|----------------------------------|----------------------------|
| Finishing coats | <ul style="list-style-type: none"> • Powder requiring addition of water 0.25 l/kg – mineral binder <ul style="list-style-type: none"> - MITECH TMB - grain structure (grain size 1.5; 2.0 mm) - MITECH TMK - ribbed structure (grain size 1.5; 2.0 mm) | 2.5 – 3.5 2.0 – 3.0 | Regulated by particle size |
| | <ul style="list-style-type: none"> • Ready to use paste - silicate binder: <ul style="list-style-type: none"> - MITECH TSK BR MICROSPHERE - grain structure (grain size 1.5; 2.0 mm) - MITECH TSK KR MICROSPHERE - ribbed structure (grain size 1.5; 2.0 mm) | 2.3 – 3.5 | Regulated by particle size |
| | <ul style="list-style-type: none"> • Ready to use paste – siloxane binder: <ul style="list-style-type: none"> - MITECH TSL BR MICROSPHERE - grain structure (grain size 1.5; 2.0 mm) - MITECH TSL KR MICROSPHERE - ribbed structure (grain size 1.5; 2.0 mm) | 2.3 – 3.5 | Regulated by particle size |
| | <ul style="list-style-type: none"> • Ready to use paste – silicone and silicate binder: <ul style="list-style-type: none"> - MITECH TSISI BR MICROSPHERE - grain structure (grain size 1.5; 2.0 mm) - MITECH TSISI KR MICROSPHERE - ribbed structure (grain size 1.5; 2.0 mm) | 2.3 – 3.5 | Regulated by particle size |
| | <ul style="list-style-type: none"> • Ready to use paste – silicone binder: <ul style="list-style-type: none"> - MITECH TSI BR MICROSPHERE - grain structure (grain size 1.5; 2.0 mm) - MITECH TSI KR MICROSPHERE - ribbed structure (grain size 1.5; 2.0 mm) | 2.3 – 3.5 | Regulated by particle size |

| | Components | Coverage (kg/m ²) | Thickness (mm) |
|--|--|----------------------------------|-------------------|
| Protection coat to be used only with mineral finishing coat | <ul style="list-style-type: none"> • It is compulsory to use one of the protection coat if a mineral binder finishing coat is used (MITECH TMB, TMK) <ul style="list-style-type: none"> - MITECH FSK MICROSPHERE - ready to use liquid, dilute with max. 10 % of water - MITECH FSL MICROSPHERE - ready to use liquid, dilute with max. 10 % of water - MITECH FSI MICROSPHERE - ready to use liquid, dilute with max. 10 % of water - MITECH FSIR MICROSPHERE - ready to use liquid, dilute with max. 10 % of water | 0.25 – 0.30 | 0.2 |
| Ancillary materials | Remain under the manufacturer's responsibility | | |

2 SPECIFICATION OF THE INTENDED USE(S) IN ACCORDANCE WITH THE APPLICABLE EUROPEAN ASSESSMENT DOCUMENT (HEREINAFTER EAD)

2.1 Intended use

This ETICS is intended for use as external insulation of buildings' walls. The walls are made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is made of non load-bearing construction elements. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effect of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which may need preparation (see cl. 7.2.1 of the ETAG 004) and shall be done in accordance with the national instructions.

The ETICS belong to Category SW2, according to EOTA Technical Report No 034.

2.2 Manufacturing

The European Technical Assessment is issued for the ETICS on the basis of agreed data/information, deposited with the Technical and Test Institute Prague, which identifies the ETICS that has been assessed and judged.

2.3 Design and installation

The installation instructions including special installation techniques and provisions for the qualification of the personnel are given in the manufacturer's technical documentation.

Design, installation and execution of ETICS are to be in conformity with national documents. Such documents and the level of their implementation in Member States' legislation are different. Therefore, the assessment and declaration of performance are done taking into account general assumptions introduced in the chapters 7.1 and 7.2 of ETAG 004 used as EAD, which summarize how information introduced in the ETA and related documents is intended to be used in the construction process and gives advice to all parties interested when normative documents are missing.

2.4 Packaging, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer(s) to ensure that this information is made know to the concerned people.

2.5 Use, maintenance and repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS performance. Maintenance includes at least:

- visual inspection of the ETICS,
- repairing of localized damaged areas due to accidents,
- the aspect maintenance with products adapted and compatible with the ETICS (possibly after washing or ad hoc preparation).

Necessary repairs should be performed as soon as the need has been identified.

It is important to be able to carry out maintenance as far as possible using readily available products and equipment, without spoiling appearance. Only products which are compatible with the ETICS shall be used.

The information on use, maintenance and repair is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer(s) to ensure that this information is made know to the concerned people.

3 PERFORMANCE OF THE PRODUCT AND REFERENCES TO THE METHODS USED FOR ITS ASSESSMENT

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1 – 4.

3.1 Mechanical resistance and stability (BWR 1)

Not relevant.

3.2 Safety in case of fire (BWR 2)

3.2.1 Reaction to fire (ETAG 004 - clause 5.1.2.1, EN 13501-1+A1)

Table No. 2

| Configuration | Heat of combustion | Flame retardant content | Euroclass according to EN 13501-1+A1 |
|---|---|-------------------------|--------------------------------------|
| Adhesive | Max. 0.05 MJ/kg | No flame retardant | A2 - s1, d0 |
| boards of mineral wool MW maximal density 220 kg/m ³ | In quantity ensuring Euroclass A1 or A2 according to 13501-1 + A1 | / | |
| Base coat render | Max. 0.31 MJ/kg | No flame retardant | |
| Glass fibre mesh | Max 7.81 MJ/kg | No flame retardant | |
| Renderings with mineral binder Renderings with silicate binder Renderings with siloxane binder Renderings with silicone and silicate binder Renderings with silicone binder | Max. 2.46 MJ/kg | No flame retardant | |

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1+A1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

3.3 Hygiene, health and environment (BWR 3)

3.3.1 Water absorption (ETAG 004 - clause 5.1.3.1)

- Base coat **MITECH KO-W:**

Water absorption after 1 hour < 1 kg/m²

Water absorption after 24 hours < 0.5 kg/m²

- Rendering system:

Table No. 3

| | | | Water absorption after 24 hours | |
|--|--|-------------|---------------------------------|-------------------------|
| | | | < 0.5 kg/m ² | ≥ 0.5 kg/m ² |
| Rendering system: Base coat + finishing coats as indicated here: | MITECH TMB MITECH TMK with protection coats | MITECH FSK | X | |
| | | MITECH FSL | | X |
| | | MITECH FSI | | X |
| | | MITECH FSIR | X | |
| | MITECH TSK BR MICROSPHERE MITECH TSK KR MICROSPHERE | | X | |
| | MITECH TSL BR MICROSPHERE MITECH TSL KR MICROSPHERE | | X | |
| | MITECH TSISI BR MICROSPHERE MITECH TSISI KR MICROSPHERE | | X | |
| | MITECH TSI BR MICROSPHERE MITECH TSI KR MICROSPHERE | | X | |

3.3.2 Watertightness (ETAG 004 - clause 5.1.3.2)

3.3.2.1 Hygrothermal behavior

Pass (without defects).

3.3.2.2 Freeze-thaw behavior

Finishing coats that proved to have water absorption value, in accordance with water absorption test, after 24 hours higher than 0.5 kg/m² were subjected to the freeze-thaw test and are assessed as freeze-thaw resistant.

Pass (without defects, satisfactory bond strength).

3.3.3 Impact resistance (ETAG 004 - clause 5.1.3.3)

Table No. 4

| Render coating: base coat + reinforcement and finishing coats listed hereafter: | Single standard mesh |
|--|----------------------|
| MITECH TMB MITECH TMK with protection coats MITECH FSK, MITECH FSL, MITECH FSI, MITECH FSIR | Category III |
| MITECH TSK BR MICROSPHERE MITECH TSK KR MICROSPHERE | Category III |
| MITECH TSL BR MICROSPHERE MITECH TSL KR MICROSPHERE | Category II |
| MITECH TSISI BR MICROSPHERE MITECH TSISI KR MICROSPHERE | Category II |
| MITECH TSI BR MICROSPHERE MITECH TSI KR MICROSPHERE | Category II |

3.3.4 Water vapor permeability (ETAG 004 - clause 5.1.3.4)

Table No. 5

| Rendering system: base coat + reinforcement and finishing coats indicated hereafter | | Equivalent air layer thickness s_d |
|--|-------------|--------------------------------------|
| | | Single standard mesh |
| MITECH TMB MITECH TMK with protection coats | MITECH FSK | ≤ 0.19 m |
| | MITECH FSL | ≤ 0.17 m |
| | MITECH FSI | ≤ 0.17 m |
| | MITECH FSIR | ≤ 0.24 m |
| MITECH TSK BR MICROSPHERE MITECH TSK KR MICROSPHERE | | ≤ 0.25 m |
| MITECH TSL BR MICROSPHERE MITECH TSL KR MICROSPHERE | | ≤ 0.28 m |
| MITECH TSISI BR MICROSPHERE MITECH TSISI KR MICROSPHERE | | ≤ 0.44 m |
| MITECH TSI BR MICROSPHERE MITECH TSI KR MICROSPHERE | | ≤ 0.30 m |

3.3.5 Release of dangerous substances (ETAG 004 - clause 5.1.3.5, EOTA TR034)

No performance assessed.

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength between base coat and insulation product (ETAG 004 - clause 5.1.4.1.1)

- Initial state: bond strength ≥ 0.013 MPa but a cohesive failure in the insulation product
- After hygrothermal cycles: bond strength ≥ 0.014 MPa but a cohesive failure in the insulation product
- After freeze-thaw cycles: test not required (see Cl. 3.3.2.2 of this ETA)

3.4.2 Bond strength between adhesive and substrate / insulation product (ETAG 004 - clauses 5.1.4.1.2, 5.1.4.1.3)

Table No. 6

| | | Initial state | 48 hours immersion in water + 2 hours. 23 °C/50 % RH | 48 hours immersion in water + 7 days 23 °C/50 % RH |
|-------------|-----------------|---|--|--|
| MITECH KS-W | Concrete | ≥ 0.25 MPa | ≥ 0.08 MPa | ≥ 0.25 MPa |
| | MW panel (TR15) | < 0.08 MPa failure in the insulation product | < 0.03 MPa failure in the insulation product | < 0.08 MPa failure in the insulation product |

3.4.3 Bond strength after ageing (ETAG 004 - clauses 5.1.7.1)

- After ageing: bond strength ≥ 0.013 MPa but a cohesive failure in the insulation product
- After freeze-thaw cycles: test not required ≥ 0.011 MPa but cohesive failure in insulation product.

3.4.4 Fixing strength (ETAG 004 - clause 5.1.4.2)

Test not required (no limitation of ETICS length).

3.4.5 Wind load resistance (ETAG 004 - clause 5.1.4.3)

- Insulation product MW board (TR15)

Table No. 7

| Anchor description | Trade name | | see Annex No. 2 | |
|---------------------------------|--|---|--|----------------------|
| | Assembly method | | Surface assembly | Countersunk assembly |
| | Plate diameter (mm) | | 60 or more | |
| MW board characteristics (TR15) | Thickness (mm) | | ≥ 50 | ≥ 100 |
| | Tensile strength (kPa) | | ≥ 15 | |
| Maximal load | Anchors placed at the body of the insulation product | R_{panel} in dry conditions | min. value: 0.43 kN mean value: 0.45 kN | |
| | | R_{panel} in wet conditions | min. value: 0.27 kN mean value: 0.30 kN | |
| | Anchors placed at joints of the insulation product | R_{joint} in dry conditions | min. value: 0.38 kN mean value: 0.40 kN | |
| | | R_{joint} in wet conditions | min. value: 0.20 kN mean value: 0.22 kN | |

3.4.6 Render strip tensile test

- Base coat **MITECH KO-W**

Table No. 8

| | | Glass fiber mesh AKE 145 (manufacturer: SAINT-GOBAIN ADFORS CZ s.r.o.) | | | | | |
|----------------|--------------|--|------------------------|------------------------|------------------------|------------------------|------------------------|
| | | Crack width W_{typ} [mm]/ number of cracks at relative elongation ε | | | | | |
| Load direction | | $\varepsilon = 0.3 \%$ | $\varepsilon = 0.5 \%$ | $\varepsilon = 0.8 \%$ | $\varepsilon = 1.0 \%$ | $\varepsilon = 1.5 \%$ | $\varepsilon = 2.0 \%$ |
| Warp | Sample No. 1 | - | - | $\leq 0.05/1$ | $\leq 0.05/3$ | $\leq 0.10/5$ | $\leq 0.15/6$ |
| | Sample No. 2 | - | $\leq 0.05/1$ | $\leq 0.05/2$ | $\leq 0.05/5$ | $\leq 0.05/6$ | $\leq 0.10/7$ |
| | Sample No. 3 | - | - | $\leq 0.05/1$ | $\leq 0.05/3$ | $\leq 0.10/5$ | $\leq 0.15/6$ |
| Weft | Sample No. 1 | - | $\leq 0.05/1$ | $\leq 0.05/2$ | $\leq 0.05/4$ | $\leq 0.10/6$ | $\leq 0.15/7$ |
| | Sample No. 2 | - | - | $\leq 0.05/1$ | $\leq 0.05/4$ | $\leq 0.10/6$ | $\leq 0.15/8$ |
| | Sample No. 3 | - | - | $\leq 0.05/2$ | $\leq 0.05/5$ | $\leq 0.10/7$ | $\leq 0.10/8$ |

Table No. 9

| | | Glass fiber mesh 117S (distributor: Technical textiles, s.r.o.) | | | | | |
|----------------|--------------|--|------------------------|------------------------|------------------------|------------------------|------------------------|
| | | Crack width W_{typ} [mm]/ number of cracks at relative elongation ε | | | | | |
| Load direction | | $\varepsilon = 0.3 \%$ | $\varepsilon = 0.5 \%$ | $\varepsilon = 0.8 \%$ | $\varepsilon = 1.0 \%$ | $\varepsilon = 1.5 \%$ | $\varepsilon = 2.0 \%$ |
| Warp | Sample No. 1 | - | - | $\leq 0.05/2$ | $\leq 0.10/3$ | $\leq 0.15/4$ | $\leq 0.15/7$ |
| | Sample No. 2 | - | - | $\leq 0.05/3$ | $\leq 0.10/5$ | $\leq 0.10/6$ | $\leq 0.15/7$ |
| | Sample No. 3 | - | - | $\leq 0.05/3$ | $\leq 0.05/5$ | $\leq 0.10/6$ | $\leq 0.10/7$ |
| Weft | Sample No. 1 | - | - | $\leq 0.05/2$ | $\leq 0.10/5$ | $\leq 0.10/8$ | $\leq 0.15/9$ |
| | Sample No. 2 | - | - | $\leq 0.05/1$ | $\leq 0.05/3$ | $\leq 0.10/7$ | $\leq 0.15/9$ |
| | Sample No. 3 | - | - | $\leq 0.05/2$ | $\leq 0.05/4$ | $\leq 0.10/8$ | $\leq 0.15/8$ |

The characteristic crack width W_{rk} [mm] at a render strain value of 0.8 %, determined with simple Method II pursuant to ETAG 004, cl. 5.5.4.1.

Table No. 10

| | Characteristic width of cracks W_{rk} [mm] at render strain value of 0.8 % | |
|------------------|--|----------------|
| | Warp direction | Weft direction |
| AKE 145 | 0.050 | 0.050 |
| OMFA 117S | 0.050 | 0.050 |

The width of cracks in reinforced base coat at 2% elongation is equal or lower than 0.15 mm.

3.5 Protection against noise (BWR 5)

3.5.1 Airborne sound insulation

No performance assessed.

3.6 Energy economy and heat retention (BWR 6)

3.6.1 Thermal resistance

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p \times n$$

Where:

- $\chi_p \times n$ has only to be taken into account if it is greater than 0.04 W/(m².K)
- U_c global (corrected) thermal transmittance of the covered wall (W/ (m².K)
- n number of anchors (through insulation product) per 1 m²
- χ_p local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA:
- = 0.002 W/K for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw
($\chi_p \times n$ negligible for $n < 20$)
 - = 0.004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material
($\chi_p \times n$ negligible for $n < 10$)
 - = negligible for anchors with plastic nails (reinforced or not with glass fibres ...)
- U thermal transmittance of the current part of the covered wall (excluding thermal bridges) (W/ (m².K)) determined as follows:

$$U = \frac{1}{R_i + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

Where:

- R_i thermal resistance of the insulation product (according to declaration in reference to EN 13162) in (m².K)/W
- R_{render} thermal resistance of the rendering system (about 0.02 in (m².K)/W) or determined by test according to EN 12667 or EN 12664
- $R_{substrate}$ thermal resistance of the substrate of the building (concrete, brick ...) in (m².K)/W
- R_{se} external superficial thermal resistance in (m².K)/W
- R_{si} internal superficial thermal resistance in (m².K)/W

The value of thermal resistance of each insulation product shall be given in the manufacturer's documentation along with the possible range of thicknesses. In addition, the point thermal conductivity of anchors shall be given when anchors are used in the ETICS.

3.7 Sustainable use of natural resources (BWR 7)

No performance assessed.

4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the AVCP systems 1 and 2+ are valid (further described in Annex V to Regulation (EU) No. 305/2011).

Table No. 11

| Product(s) | Intended use(s) | Level(s) or class(es) (Reaction to fire) | System(s) |
|---|--|--|-----------|
| External thermal insulation composite systems/kits (ETICS) with rendering | In external wall subject to fire regulations | A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ , C ⁽¹⁾ | 1 |
| | | A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, (A1 to E) ⁽³⁾ , F | 2+ |
| | In external wall not subject to fire regulations | Any | 2+ |

⁽¹⁾ Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

⁽²⁾ Products/materials not covered by footnote (1)

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. Products/materials of Classes A1 according to Commission Decision 96/603/EC)

5 TECHNICAL DETAILS NECESSARY FOR THE IMPLEMENTATION OF THE AVCP SYSTEM, AS PROVIDED FOR IN THE APPLICABLE EAD

In order to help the Notified Body to make an evaluation of conformity, the Technical Assessment Body issuing the ETA shall supply the information detailed below. This information together with the requirements given in EC Guidance Paper B will generally form the basis on which the factory production control (FPC) is assessed by the Notified Body.

This information shall initially be prepared or collected by the Technical Assessment Body and shall be agreed with the manufacturer. The following gives guidance on the type of information required:

1) ETA

Where confidentiality of information is required, this ETA makes reference to the manufacturer's technical documentation which contains such information.

2) Basic manufacturing process

The basic manufacturing process is described in sufficient detail to support the proposed FPC methods.

The different components of the ETICS are generally manufactured using conventional techniques. Any critical process or treatment of the components which affects performance are highlighted in the manufacturer's documentation.

3) Product and materials specifications

The manufacturer's documentation includes:

- detailed drawings (possibly including manufacturing tolerances),
- incoming (raw) materials specifications and declarations,
- references to European and/or international standards,
- technical data sheets.

4) Control Plan (as a part of FPC)

The manufacturer and the Technical and Test Institute for Construction Prague have agreed a Control Plan which is deposited with the Technical and Test Institute for Construction Prague in documentation which accompanies the ETA. The Control Plan specifies the type and frequency of checks/tests conducted during production and on the final product. This includes the checks conducted during manufacture on properties that cannot be inspected at a later stage and for checks on the final product.

Products not manufactured by the ETICS manufacturer shall also be tested according to the Control Plan. It must be demonstrated to the Notified Body that the FPC system contains elements securing that the ETICS manufacturer takes products conforming to the Control Plan from his supplier(s).

Where materials/components are not manufactured and tested by the supplier in accordance with agreed methods, then where appropriate they shall be subject to suitable checks/tests by the ETICS manufacturer referring to the Control Plan once again.

In cases where the provisions of the European Technical Assessment and its Control Plan are no longer fulfilled, the Notified Body shall withdraw the certificate and inform the Technical and Test Construction Institute Prague without delay.

Issued in Prague on 26/02/2016



Ing. Maria Schaan
Head of the TAB

Annexes:

- Annex No. 1 Insulation product characteristics for mechanically fixed ETICS with additional bonding - MW board (TR15)
- Annex No. 2 Anchors, description of individual product characteristics contained in the ETA
- Annex No. 3 Description of glass fibre mesh

Annex No. 1 Insulation product characteristics for mechanically fixed ETICS with additional bonding - MW board (TR15)

| Description and characteristics | | Regulation | Declared characteristics MW board (TR 15) | |
|---|--------------------------------|--------------------------------|--|---------------------------------|
| | | | Class, level according to EN 13162:2012 | Value |
| Reaction to fire | | EN 13501-1 +A1 | A1 | Apparent density ≤ 220 kg/m³ |
| Thermal resistance | | | Defined in CE mark in accordance with EN 13162:2012 | |
| Thickness | | EN 823 | T5 | -1 % or -1 mm*, +3 mm |
| Length | | EN 822 | --- | ± 2 % |
| Width | | | --- | ± 1.5 % |
| Squareness | | EN 824 | --- | ≤ 5 mm/m |
| Flatness | | EN 825 | --- | ≤ 6 mm |
| Surface | | ETAG 004 | No additional treatment (homogenous, without coating) | |
| Dimensional stability under defined temperature and humidity | | EN 1604 | DS(70,-) | 1 % |
| | | | DS(70,90) | |
| Water absorption | Short term water absorption | EN 1609 | WS | ≤ 1.0 kg/m² |
| | Long term water absorption | EN 12087 | WL(P) | ≤ 3.0 kg/m² |
| Diffusion factor (μ) | | EN 12086 - EN 13162:2012 | MU1 | 1 |
| Tensile strength perpendicular to the faces of insulation product in dry conditions | | EN 1607 | TR15 | ≥ 15 kPa |
| Tensile strength perpendicular to the faces of insulation product in wet conditions | | ETAG 004 | --- | ≥ 6 kPa |
| Shear strength | | EN 12090 | --- | --- |
| Shear modulus of elasticity | | EN 12090 | --- | --- |

* - highest value applies

Note: Classes and levels for individual characteristics comply with EN 13162:2012

Annex No. 2 Anchors, description of individual product characteristics contained in the ETA

| Trade name | Plate diameter (mm) | Characteristic pull-out resistance | Plate stiffness (kN/mm) | Load at plate rupture (kN) |
|---|---------------------|------------------------------------|-------------------------|----------------------------|
| Surface assembly | | | | |
| Ejotherm STR U, STR U 2G | 60 | See ETA - 04/0023 | 0.60 | 2.08 |
| Ejot H1 eco a Ejot H4 eco | 60 | See ETA - 11/0192 | 0.60 | 1.40 |
| KOELNER TFIX-8M | 60 | See ETA - 07/0336 | 1.00 | 1.75 |
| KOELNER KI-10, KI-10PA, KI-10M | 60 | See ETA - 07/0291 | 0.45 | 0.85 |
| Koelner TFIX-8S | 60 | See ETA - 11/0144 | 0.60 | 2.04 |
| WKRET - MET LFM \varnothing 8 | 60 | See ETA - 06/0080 | 0.50 | 1.28 |
| WKRET - MET LMX \varnothing 8 | 60 | See ETA - 09/0001 | 0.50 | 1.53 |
| WK THERM \varnothing 8 | 60 | See ETA - 11/0232 | 0.60 | 4.30 |
| WK THERM S | 60 | See ETA - 13/0724 | 0.60 | 4.30 |
| Countersunk assembly | | | | |
| Ejotherm STR U, STR U 2G | 60 | See ETA - 04/0023 | 0.60 | 2.08 |
| BRAVOLL PTH-S 60/8-La | 60 | See ETA - 08/0267 | 0.90 | 2.60 |
| KOELNER TFIX-8ST | 60 | See ETA - 11/0144 | 0.60 | 2.04 |
| Klimas Wkret-met screw-in plug eco-drive, eco drive S | 60 | See ETA - 13/0107 | 0.60 | 2.80 |

In addition to this list, anchors assessed in accordance with ETAG 014 can be used provided that such anchors meet the following requirements:

| | Requirements | |
|---------------------------------|---|-------------------|
| Plate diameter | ≥ 60 mm | |
| Plate stiffness | Surface assembly: | ≥ 0.45 kN/mm |
| | Countersunk assembly: | ≥ 0.60 kN/mm |
| Rupture force of anchor's plate | \geq Higher of figures R_{panel} and R_{joint} in relevant table in Cl. 3.4.5 | |

Annex No. 3 Description of glass fiber mesh

| | Description | Strength after ageing | |
|-----------|---|---------------------------------------|--|
| | Standard fibre mesh applied in one or two layers with aperture size | Absolute strength after ageing (N/mm) | Relative residual strength after ageing, of the strength in the as-delivered state (%) |
| AKE 145 | 3.5 × 4.5 mm | ≥ 20 | ≥ 50 |
| OMFA 117S | 4.0 × 4.0 mm | | |